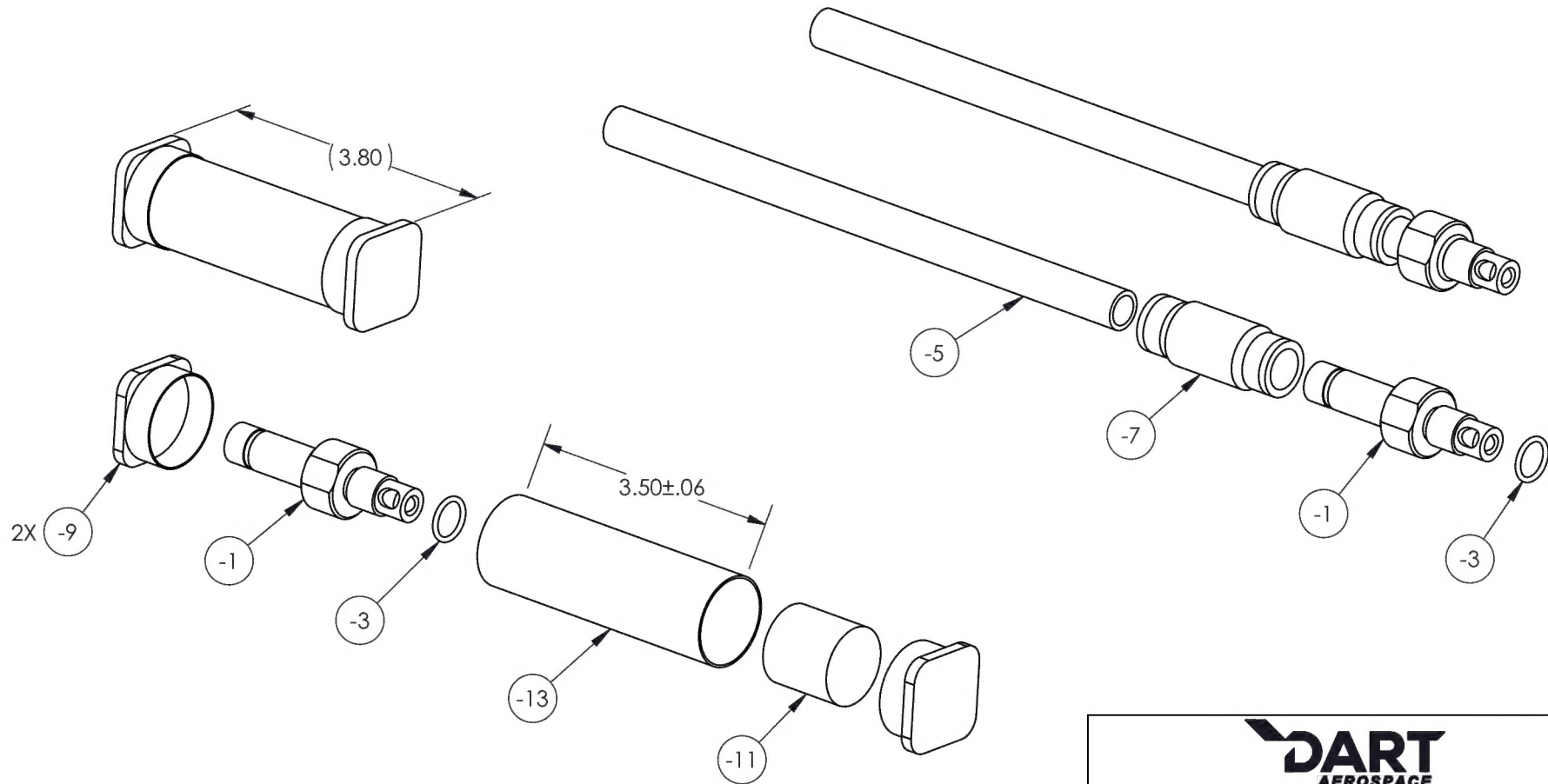


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	2/20/2015	RJC	PW

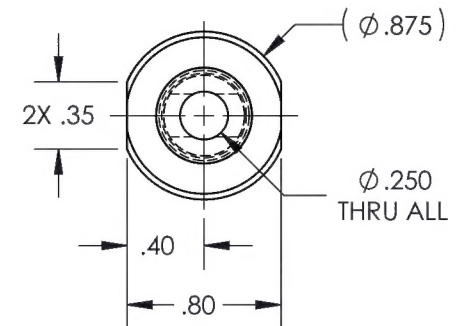
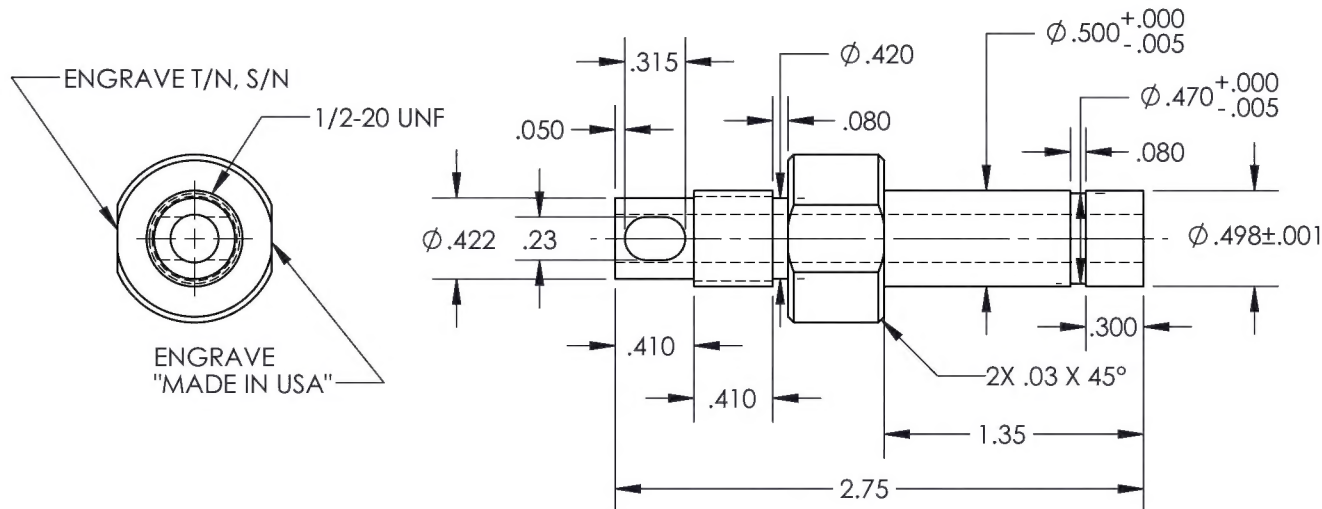
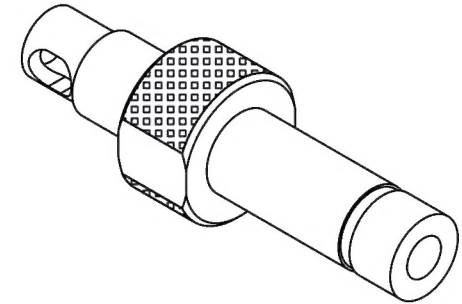


<b>DART</b> AEROSPACE	
TITLE <b>TAIL ROTOR DRAIN TOOL</b>	
DWG NO. <b>RBT18660</b>	REV <b>1</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: <b>CLOUGH</b> APPROVED <b>P Walbrich</b> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>MD500</b>
SCALE <b>1:2</b>	DATE <b>2/18/2015</b>
SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	QUILL	6061		2
		B/O	-3	1	O-RING	VITRON	Ø1/16 X .364 I.D. (MCMaster-CARR #9464K17)	1
		B/O	-5	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6ft KURI-TECH #K010-0608	1
		B/O	-7	1	COUPLING	NICKEL-PLATED BRASS	Ø1/2 MCMaster-CARR #51495K116	1
		B/O	-9	2	CAP	VINYL	Ø1.09 MCMaster-CARR #2044T67	1
		B/O	-11	1	FOAM	POLYESTER/POLYURETHANE	NEW PIG CORP. #PAD210	1
		B/O	-13	1	TUBE	POLYETHYLENE	Ø1.09 MCMaster-CARR #2044T47	1

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(-1)  
QUILL

<b>DART</b> AEROSPACE	
TITLE TAIL ROTOR DRAIN TOOL	
DWG NO. RBT18660-1	REV 1
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P Walbrich</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH RED ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	MD500
SCALE 1:1	DATE 2/17/2015
SHEET 2 OF 2	